

NEWS

ACC PT (for tubing, pipes and profiles)

ACC PT bimetal band saw blades		Teeth per inch (tpi)				dimensions	
dimensions						dimensions	
mm	mm	2/3	3/4	4/6	5/8	in	in
27	0,90	CST	CST	CST	CST	1	.035
34	1,10	CST	CST	CST	CST	1 1/4	.042
41	1,30	CST	CST	CST	-	1 1/2	.050
54	1,60	CST	CST	CST	-	2	.063

ACC PT:

This ACC band saw product stands for highest cutting performance and blade life in interrupted cuts. Its special tooth geometry significantly reduces vibration and tooth breakage in applications, such as pipes and tubes also for high alloyed steels.

Applications:

- bundle multiple-layer
- bundle of thick-walled tubing
- special profiles
- bundle of small round bar steel

NEWS

ACC SP (heavy duty cutting)

ACC SP bimetal band saw blades		Teeth per inch (tpi)				dimensions	
dimensions		Teeth per inch (tpi)				dimensions	
mm	mm	1/1,3	1,4/2	2/3	3/4	in	in
27	0,90	-	-	-	CSP	1	.035
34	1,10	-	-	CSP	CSP	1 1/4	.042
41	1,30	-	CSP	CSP	CSP	1 1/2	.050
54	1,60	CSP	CSP	-	-	2	.063
67	1,60	CSP	CSP	-	-	3	.064

ACC SP:

The variable positive tooth geometry of ACC SP reduces cutting force and heat generated in the cut. This blade is especially suited to cutting austenitic steels as well as nickel-based alloys.

Applications:

- thick-walled tubing
- round bars in titanium alloys, nickel-based alloys
- square bars in heat and corrosion - resistant steel
- flat bars in the mentioned materials